

# Polyamidoamine Hardener

## Tabamide 223

### S-6030-X-80



#### Product Description

Polyamidoamine hardener for **epoxy resin**

#### Features

An extremely long working time (in solvent-free systems)  
Satisfactory curing properties  
Excellent adhesion and flexibility  
Superior corrosion protection

#### Application

Recommended for various anti-corrosive and protective coatings formulations in ambient curing system.  
Solvent-free curing coatings  
Mastic and epoxy resin mortars

#### Typical Properties

Aspect	Clear	
Solid content (%)	80±2	
Solvent	Xylene	
Viscosity at 25°C (mPa.s)	20-40	ISO 3219
Amine value (mg KOH/g)	350±15	ISO 9702
Color (Gardner)	Max. 7	ISO 4630
Density at 25°C (g/cm <sup>3</sup> )	0.93±0.03	ASTM D1475
Active H <sup>+</sup> equivalent (g/eq)	115-130	

#### Package & Storage details

<b>Package Capacities</b>	<b>190 kg drum</b>
<b>Shelf Life</b>	<b>1 year</b>
<b>Storing Area Conditions</b>	The product should be kept in dry and cool condition away from sources of heat, spark and ignition. The product should not be unsealed unless for consumption.

#### Health and safety

Avoid skin and eye contact by wearing overalls, gloves, goggles and mask  
Use the resin under well ventilated condition  
Remove the spillage by thorough washing  
A material safety data sheet is available upon request